



www.duropal.co.uk

Quality you can take for granted

Duropal worktops are the perfect alternative to acrylic based, granite and stone worktops at a fraction of the price. Our comprehensive selection of decors offers opportunities from the most modern applications to the more traditional.

61 exciting decors – 49 in the unique Quadra profile and 12 in the popular Classic profile. With Duropal you're covered from all directions ...

Classic profile



The Duropal Classic profile, long established and highly regarded as a consistent performer, is available in this collection in 12 colourways.

- 6 mm radius

Quadra profile



The Duropal Quadra profile, fashionable yet tried and tested, offers you unique product features and is available in this collection in 49 colourways.

- 3 mm radius

Special seal



All Duropal worktops with both Classic and Quadra profiles come with a unique seal designed to ensure a lifetime of protection against moisture and steam.

HPL surface: Duropal worktops are surfaced with genuine high-pressure laminate guaranteed to DIN-EN 438; hardwearing and easy to clean.

Glueline: Guaranteed moisture and heat resistant to DIN-EN 204.

Postformed edge: The profiled front edge of Duropal worktops is designed to help prevent liquid spills finding their way into drawers and cupboards.

Certified to the highest standards

As a large consumer of chipboard, we ensure that all our material carries the PEFC certification, guaranteeing that it comes from properly environmentally managed and sustainable sources. We have also achieved independent PEFC accreditation to provide surety for 'chain of custody'.







Surface textures

- 7 surface textures in a wide variety of decors
- Ranging from smooth Enhanced
 Semi Matt (MS) through to
 extravagant mirror gloss finish (HS)
 and everything in between.



Top Face **TC**

Fine Grain

Crystal Stone

Universally applicable neutral and ideal surface. TC is a classic for worktops as this surface is particulary resistant to fingerprints.



Enhanced Semi Matt

MS

This surface is distinguished by its pleasantly natural feel.



W Elegantly matt, smooth and fine structure, sensitive design. Recommended for horizontal and vertical applications.



HS is a fashionable yet enhanced performance gloss finish designed to both complement the effect of the decor and provide improved abrasion resistance when compared to standard gloss finishes. All gloss surface finishes will scratch and will also show scratches more easily. Additional care should be taken accordingly in both installation and use.



Fine grain has a fine texture and evokes an association with ceramics and stoneware. Wood becomes tangible, gets a softer feel and a natural impression. The visual matt appearance is supported by its tactile appeal.



RULooks and feels like brushed wood with a gloss-matt effect. It addresses the current trend for strong and distinctive surfaces. The surface texture is parallel without pronounced wood figures, knots, etc.



CT is a surface texture especially suitable for stone reproduction decors. Whilst offering both the feel and optical effect of a natural stone surface, the product retains the usual high performance characteristics of a Duropal worktop.



Everglade* R4317 RU



Lambrate R5836 RU



Chapel Oak* R4282 FG



Dark Mountain Oak R4371 FG







Harvard Oak Block R4210 W



Natural Sangha Wenge R5613 RU



Clay Sangha Wenge **R5612 RU**





Plum Butcherblock R5638 W



Mocha Bamboo R5804 W



Ikebana Wood **R5807 W**



Sonoma Oak* R4285 RU



Woodmix Block **R5989 W**



White Beech Parquet **R5336 W**



Natural Oak Block **R4101 VV**



Block Walnut **R5151 W**

Classic















CRYSTAL STONE COLLECTION



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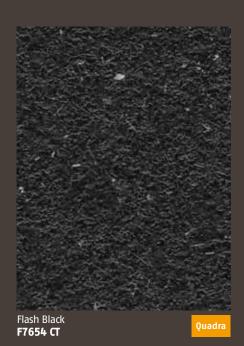


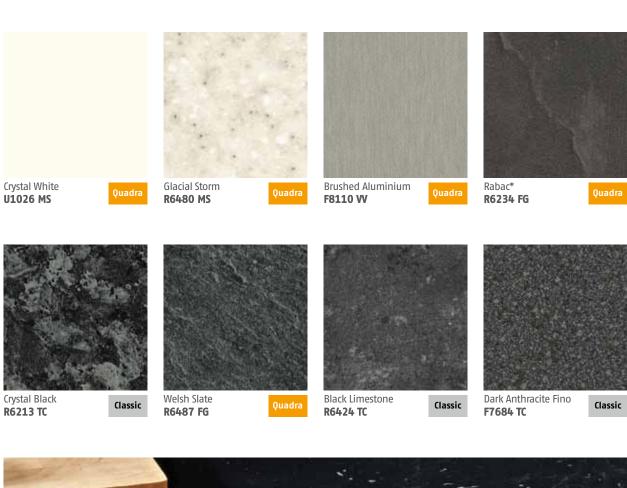




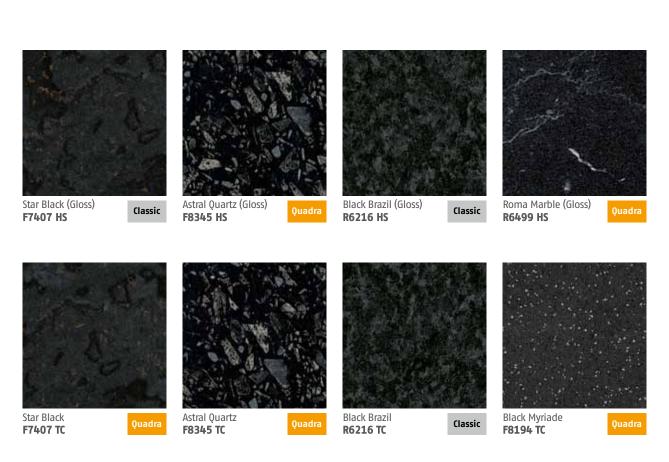


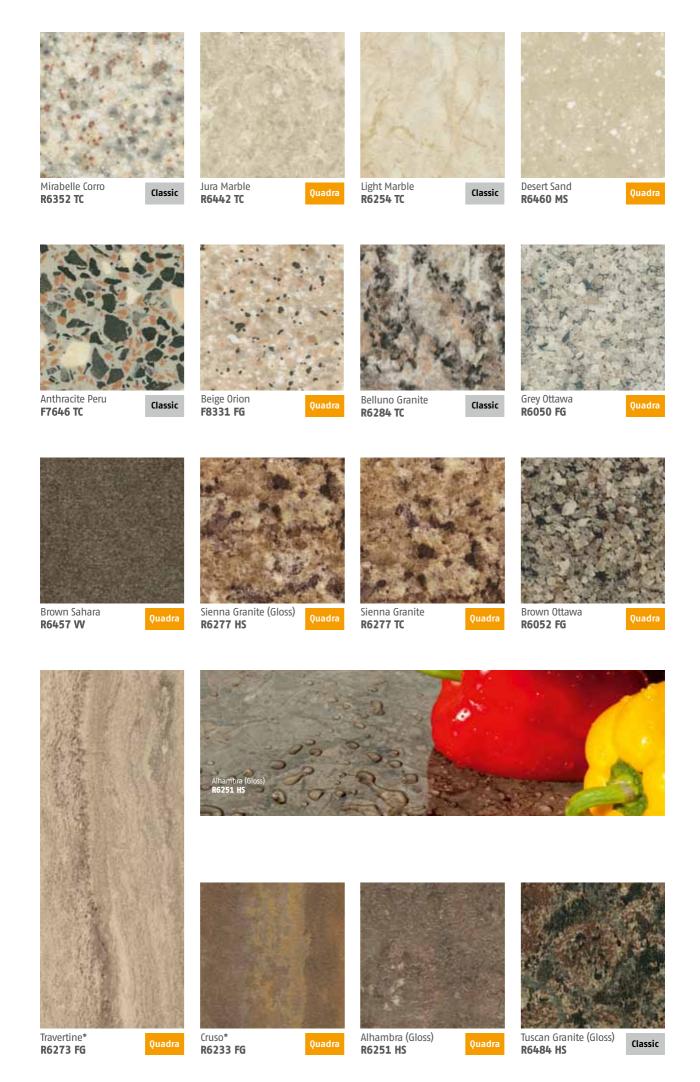












Availability chart

Decor	Decor name		HPL MDF back panels	HPL upstands	Decor no.	Decor name		HPL MDF back panels	HPL upstands
U1026 MS	Crystal White	Quadra	-		R6268 CT	Teresina	Quadra	-	-
R4101 VV	Natural Oak Block	Quadra	-		R6273 FG	Travertine	Quadra		-
R4210 VV	Harvard Oak Block	Quadra	-		R6277 HS	Sienna Granite (Gloss)	Quadra	-	-
R4282 FG	Chapel Oak	Quadra			R6277 TC	Sienna Granite	Quadra		-
R4285 RU	Sonoma Oak	Quadra	-		R6284 TC	Belluno Granite	Classic	-	-
R4317 RU	Everglade	Quadra	-		R6352 TC	Mirabelle Corro	Classic	-	-
R4371 FG	Dark Mountain Oak	Quadra	-		R6424 TC	Black Limestone	Classic	-	-
R5151 VV	Block Walnut	Quadra	-		R6442 TC	Jura Marble	Quadra	-	
R5336 VV	White Beech Parquet	Classic	-		R6457 VV	Brown Sahara	Quadra	-	-
R5612 RU	Clay Sangha Wenge	Quadra	-		R6460 MS	Desert Sand	Quadra	-	
R5613 RU	Natural Sangha Wenge	Quadra	-		R6461 CT	Natural Messina	Quadra	-	-
R5638 VV	Plum Butcherblock	Quadra	-		R6462 CT	Antique Messina	Quadra	-	-
R5804 VV	Mocha Bamboo	Quadra	-		R6480 MS	Glacial Storm	Quadra	-	
R5807 VV	Ikebana Wood	Quadra	-		R6482 CT	Taurus Sand	Quadra	-	-
R5836 RU	Lambrate	Quadra	-		R6483 CT	Taurus Stone	Quadra	-	-
R5989 VV	Woodmix Block	Quadra	-		R6484 HS	Tuscan Granite (Gloss)	Classic	-	-
R6050 FG	Grey Ottawa	Quadra	-		R6484 CT	Tuscan Granite	Quadra	-	-
R6052 FG	Brown Ottawa	Quadra	-		R6487 FG	Welsh Slate	Quadra	-	
R6213 TC	Crystal Black	Classic	-		R6499 HS	Roma Marble (Gloss)	Quadra	-	
R6216 HS	Black Brazil (Gloss)	Classic	-		F7407 HS	Star Black (Gloss)	Classic	-	-
R6216 TC	Black Brazil	Classic	-		F7407 TC	Star Black	Quadra	-	-
R6233 FG	Cruso	Quadra	-		F7646 TC	Anthracite Peru	Classic	•	
R6234 FG	Rabac	Quadra	-		F7654 CT	Flash Black	Quadra	-	
R6244 CT	Tivoli	Quadra	-		F7655 CT	Quartz Stone	Quadra	-	-
R6251 HS	Alhambra (Gloss)	Quadra	-		F7684 TC	Dark Anthracite Fino	Classic	-	
R6251 CT	Alhambra	Quadra	-		F8110 VV	Brushed Aluminium	Quadra	-	
R6254 TC	Light Marble	Classic	-		F8194 TC	Black Myriade	Quadra	-	
R6256 CT	Aranea Beige	Quadra	-		F8331 FG	Beige Orion	Quadra	-	
R6264 CT	Platon	Quadra	-		F8345 HS	Astral Quartz (Gloss)	Quadra	-	
R6265 CT	Ipanema White	Quadra	-	-	F8345 TC	Astral Quartz	Quadra		
R6267 CT	Ipanema Grey	Quadra	•		Alu 1	Brushed Aluminium – Back Panel Only			

Worktops / Breakfast Bars

- 4,100 x 600 x 40 mm postformed 1 long edge (worktop)
- 4,100 x 670 x 40 mm postformed 2 long edges (breakfast bar)
- 4,100 x 900 x 40 mm postformed 2 long edges (breakfast bar)

HPL MDF Back Panels

 $4,100 \times 640 \times 9.2$ mm (Alu 1 – 9.6 mm) nominal thickness $2,050 \times 1,300 \times 9.2$ mm (Alu 1 – 9.6 mm) nominal thickness

HPL Upstands

4,100 x 120 x 19 mm nominal thickness (3 mm postformed radius)



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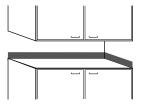
HPL Upstands



HPL Upstands: Surfaced in genuine Duropal high-pressure laminate produced with P3 moisture-resistant chipboard core and available to match all 61 decors in the following size: 4,100 x 120 x 19 mm nominal, 3 mm postformed radius.

An ideal finishing touch for your Duropal high-pressure laminate worktops offering another cost-efficient and hygienic alternative to tiling.

* Whilst our Duropal-HPL upstands are produced using P3 moisture-resistant chipboard, please ensure that due care is taken to correctly seal the product to prevent moisture ingress.



Large scale decor images

The decors displayed below are shown in large scale format to highlight the pattern variations and natural effects that these worktops are intended to feature.

Chapel Oak R4282 FG



















Duropal worktops - highly resistant to ...*

Melamine resin is the hardest of all synthetically produced organic materials. This is the reason for the high scratch and wear resistance of Duropal–HPL. The high impact resistance of the material is due to the elasticity of phenolic resin. These properties also explain the high resistance of HPL to chemicals and heat. Burning a cigarette on the surface of HPL is one of the quality tests specified in DIN–EN 438, which also determines all the other qualities important for the user. However, the bottoms of saucepans and ovenware can become extremely hot and we recommend using a protective pad.







Cleaning and care instructions

There's nothing easier than cleaning and caring for Duropal Worktops.

A major advantage of Duropal Worktops is that the HPL surface makes cleaning so simple. Usually a moist cloth is sufficient, but use washing-up liquid to get rid of any grease. Stubborn dirt can be removed with an organic solvent such as methylated spirits or alcohol.

		Cleaning method		
Light stains		dry or damp paper towels, a cloth or sponge		
Normal stains	e.g. fat, oil and dirt particles, fingermarks, lime deposits, rust, juice, coffee, tea, wax, blood, universal marker, etc.	cloth or soft nylon brush and washing powder, soft soap, toilet soap or washing-up liquid. If necessary, leave for a while and then rinse thoroughly with clean water.		
Heavy stains	e.g. discolouration through long exposure to tea, coffee, fruit juice, etc.	with washing powder or household bleach (but do not repeat too often)		
	e.g. lead pencil, felt-tip pens, marker and ball-point pens, lipstick, crayons, wax, shoe polish, nicotine, nail varnish.	with an organic solvent such as acetone (nail varnish remover), methylate spirits, petroleum spirit, perchloroethene. Read the manufacturer's instructions carefully!		
	e.g. paint (water or solvent based paints, two-component paints, spray paints), varnish stains, printing ink	with water or an organic solvent. Remove two-component paints immediately.		
	e.g. adhesives (water-based, dispersion)	with water or organic solvent		
	e.g. two-component adhesives, urea resin, melamine, phenolic resin	remove immediately. Do not allow to harden!		

Please do not cut or chop directly on the worktop surface – always use a chopping board or worktop saver.

Always place hot pans, ovenware and irons on a trivet or protective pad to protect the surface from the intense heat which can cause damage to the worktop if placed directly on the surface. The use of abrasive cleaners and pads, corrosive or aggressive cleaning agents should be avoided as they will have a detrimental effect on the worktop surface.

The use of PVC aprons may possibly affect the durability of the HPL on the post-formed edge of worktops. This could lead to premature wear in high traffic work areas such as in front of the sink and hob.

Kettles, coffee machines, fryers and any other heat or damp source should not be positioned directly over worktop joints. Constant changes in temperature could cause the joint to move and eventually fail.

All gloss worktops will scratch and will show scratches more easily. Additional care should be taken accordingly in both usage and installation. Cuts and scratches will be noticeable on dark decors and gloss finishes.

Please ensure that due care is taken to correctly seal the product to prevent moisture ingress.



HPL MDF Back Panels: Consisting of an 8 mm E1 medium density fibreboard (MDF) core surfaced with genuine Duropal high-pressure laminate manufactured to DIN-EN 438. Available to match all 61 decors plus 1 real metallic option (Alu 1 – not available as a worktop) in the following sizes:

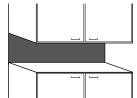
Worktop Decors: 4,100 x 640 x 9.2 mm nominal (8 mm MDF core) / 2,050 x 1,300 x 9.2 mm

Alu 1: 4,100 x 640 x 9.6 mm nominal (8 mm MDF core) / 2,050 x 1,300 x 9.6 mm nominal (8 mm MDF core).

nominal (8 mm MDF core).

Please ensure that due care is taken to correctly seal the product to prevent moisture ingress.

* For installation behind hobs, check with hob manufacturer's fitting instructions to ensure that suitability and distance requirements are met.





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Remember to use our 24-hour A5 sample service

Only original samples can give a realistic impression of colours, designs and surface finishes.

May we also recommend that you refer to our website www.duropal.co.uk to view a large scale image of the decor.

Your Duropal supplier

Pfleiderer Industrie Limited

Oakfield House Springwood Way Tytherington Business Park Macclesfield Cheshire SK10 2XA

Phone 01625 660 410 Sample Line 01625 660 411 Fax 01625 617 301

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